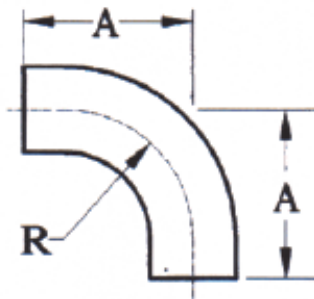


Bends—Hygienic Special Radius

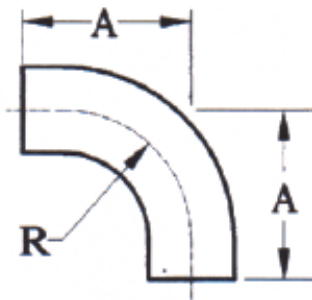
Hygienic Plain Bends for use in Food, Dairy, Brewery & general hygienic process applications. Manufactured from 316 Stainless Steel and available as 1.5xd as standard, 1xd & 3xd. All our bends come with a Dull Polished finish, other grades and finish are available on request.

1D 90 degree Plain Bend R=1xd



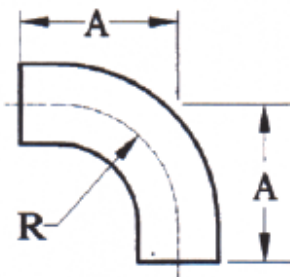
SIZE	DIM A	DIM R	CODE
1/2"	N/A	N/A	N/A
3/4"	N/A	N/A	N/A
1"	55	25	P198-10
1 1/4"	N/A	N/A	N/A
1 1/2"	70	38	P198-15
2"	82	51	P198-20
2 1/2"	105	64	P198-25
3"	110	76	P198-30
4"	150	110	P198-40

2D 90 degree Plain Bend R=2xd



SIZE	DIM A	DIM R	CODE
1/2"	N/A	N/A	N/A
3/4"	N/A	N/A	N/A
1"	80	50.8	P196-10
1 1/4"	N/A	N/A	N/A
1 1/2"	105	76.2	P196-15
2"	130	101.6	P196-20
2 1/2"	160	127	P196-25
3"	215	152.4	P196-30
4"	213.2	203.2	P196-40

3D 90 Degree Plain Bend R=3xd



SIZE	DIM A	DIM R	CODE
1/2"	58	40	P193-05
3/4"	77	60	P193-07
1"	115	75.9	P199-10
1 1/4"	N/A	N/A	N/A
1 1/2"	140	114.3	P199-15
2"	225	153	P199-20
2 1/2"	230	190.5	P199-25
3"	240	228.6	P199-30
4"	365.6	304.8	P199-40